



M2M FITTING INSTRUCTIONS

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SURVEYING

Accurate surveying is important for correct installation. Please take good measurements and supply accurate widths and heights for each door to the nearest millimetre.

We follow the same principle of most steel door manufacturers, whereby the outer dimensions of the frame are made 10mm smaller on the width and 5mm smaller on the height. This allows for a 5mm tolerance on either side of the doorsets, and 5mm above.

It is the client's responsibility to ensure the opening is square, clean and accessible, prior to installation.

EQUIPMENT & TOOLS REQUIRED

- Masonry drill and drills to suit fixings
- Pencil or marker pen
- Spirit level
- Steel tape
- Fixings to comply with the minimum fixing standards
- Tools to install fixings, i.e. cordless/corded drills
- Mastic or similar filler

PRE-INSTALLATION CHECKS

- Check that the door frame supplied will fit into the opening
- Ensure the area is clear of all obstructions
- Open supplied package and check contents against delivery note
- Check that it is safe to drill around the opening
- Make sure the structure to which the door will be fitted is strong and solid

SECURITY RATED DOORS

When installing security rated doors, the client must be fully satisfied that the structure around the aperture is more secure or equivalent to the doorset rating.

M2M², M2M³ and M2M⁴ doorsets are LPCB certified to LPS 1175 SR2, SR3 and SR4, respectively. To ensure that the installation complies with the accreditation, follow one of the minimum fixing standards below.

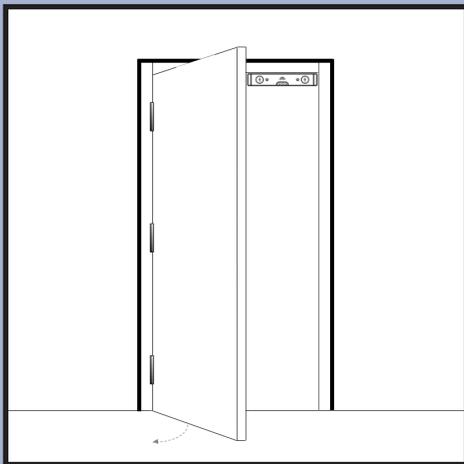
The minimum fixing standards (below) assume installation direct into substrate not via intermediate substrate, such as plasterboard. The perimeter of the door should be made good, using mastic or similar.

Door Type	Substrate								
	Brick, Block & Concrete				Steel				
	Min Qty	Min no. of fixings per verticle edge	Size, Grade & Min Bolt Diameter	Min Length	Min Qty	Min no. of fixings per verticle edge	Size & Grade	Min Length	Min Steel Thickness
M2M2 (SR2)					12	6	6.3mm self-drilling screw	16mm	3mm
	12	6	M6 Grade 10.9	16mm	12	6	M6 Grade 10.9	16mm	3mm
	8	4	M8 Grade A2-70	16mm	8	4	M8 Grade A2-70	16mm	3mm
	8	4	M8 Grade 10.9	16mm	8	4	M8 Grade 10.9	16mm	3mm
	20	10	Hilti HRD C10-80	60-150mm	20	10	Hilti HRD C10-80	60-50mm	3mm
M2M3 (SR3)	20	10	M8 Grade 8.8	60-150mm	20	10	M8 Grade 8.8	60-50mm	3mm
	20	10	M8 Grade A2-70	60-150mm	20	10	M8 A2-70	60-50mm	3mm
	20	10	M8 Grade 10.9	60-150mm	20	10	M8 Grade 10.9	60-50mm	3mm
	24	12	Hilti HRD C10-80	60-150mm	24	12	Hilti HRD C10-80	60-50mm	3mm
	8	4	M10 Grade 10.9	16mm	8	4	M10 Grade 10.9	16mm	3mm
	8	4	M10 Grade 12.9	16mm	8	4	M10 Grade 12.9	16mm	3mm
	8	4	M10 Grade A2-70	16mm	8	4	M10 Grade A2-70	16mm	3mm
M2M4 (SR4)	16	8	M10 Grade 10.9	60-150mm	16	8	M10 Grade 10.9	30mm	5mm
	16	8	M10 Grade 12.9	60-150mm	16	8	M10 Grade 12.9	30mm	5mm
	16	8	M10 Grade A2-70	60-150mm	16	8	M10 Grade A2-70	30mm	5mm
	16	8	M12 Grade 10.9	60-150mm	16	8	M12 Grade 10.9	30mm	5mm
	16	8	M12 Grade 12.9	60-150mm	16	8	M12 Grade 12.9	30mm	5mm
	16	8	M12 Grade A2-70	60-150mm	16	8	M12 Grade A2-70	30mm	5mm

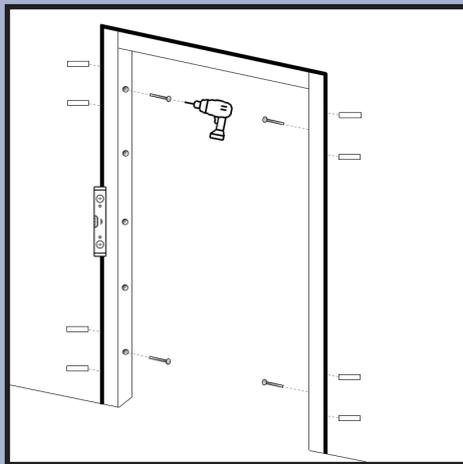
Please note any holes that do not require a security fixing still need to follow the standard procedures and be filled in.

SINGLE DOORS WITHOUT ADJUSTERS

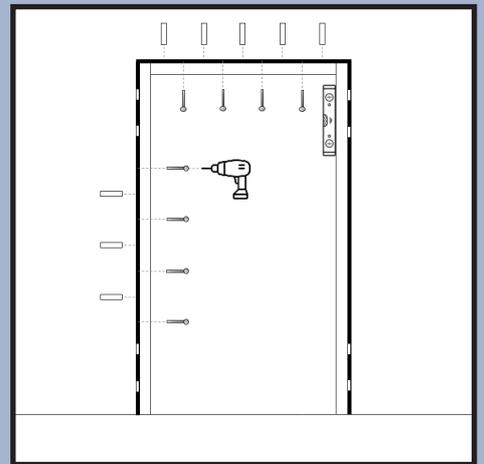
1. Insert the door and frame into the opening, and open the door to 90°.
2. Place the spirit level parallel to the frame. If the head of the frame is not level, use packers to raise the lowest side of the frame to level.
3. Once the frame is aligned, fill the gaps between the frame and the structure with packers to centralise the door and even out the gaps around the frame.
4. Level up the front face of the hinge post, ensuring the top of the frame does not lean in or out of the opening.
5. Drill and insert fixings into top and bottom fixing holes, and place packers close to the fixings. Do not tighten the fixings.
6. Position frame centrally in opening, with hinge post vertical. Double check the door alignment with a spirit level, then tighten fixings.
7. Drill the rest of the holes on each post and insert middle fixings. Do not tighten the fixings.
8. Place packers between the frame and the wall, adjacent to fixings, then tighten fixings.
9. Use the same method to secure the top sill in position.
10. Close door leaf to test it in the frame. If the leading edge is too high, add packing towards the top edge of the hinge post. If it's too low, then reduce packing towards the top edge.
11. Once adjustments are made, drill and insert fixings into lock post. Do not tighten the fixings.
12. Insert packers between the frame and wall fixing, then tighten fixings. Do not over pack between the frame and the wall.
13. Test the door hardware and operation. Any panic hardware must have the opening force measured and recorded in the operation and maintenance manual.
14. Fit the bottom sill (if present). Level up with shims so it is parallel with the bottom of the door leaf, then drill and fit to floor.
15. Mastic seal around the door frame and bottom sill (inside and outside), as required.
16. Plug the fixing holes in the frame with bungs.
17. Re-check operation of the doorset.



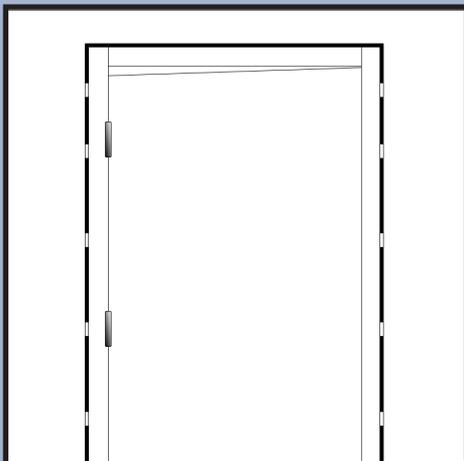
Steps 1-4



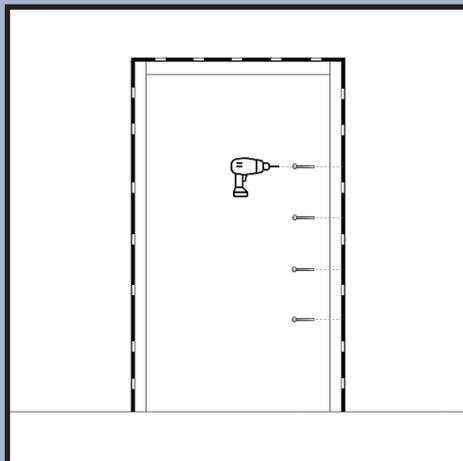
Steps 5-6



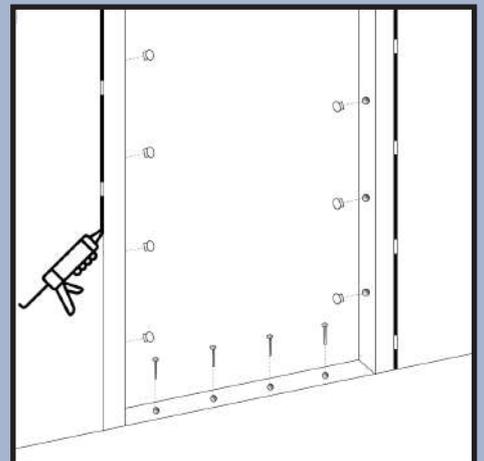
Steps 7-9



Step 10



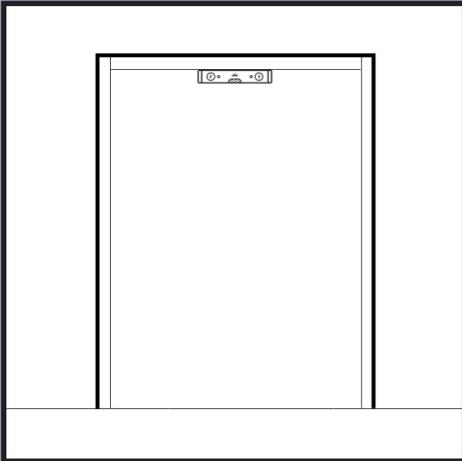
Steps 11-13



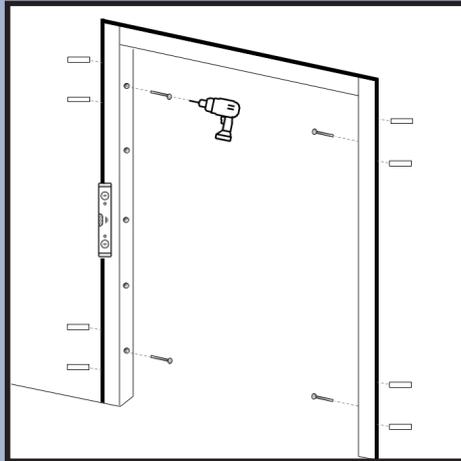
Steps 14-17

DOUBLE DOORS WITHOUT ADJUSTERS

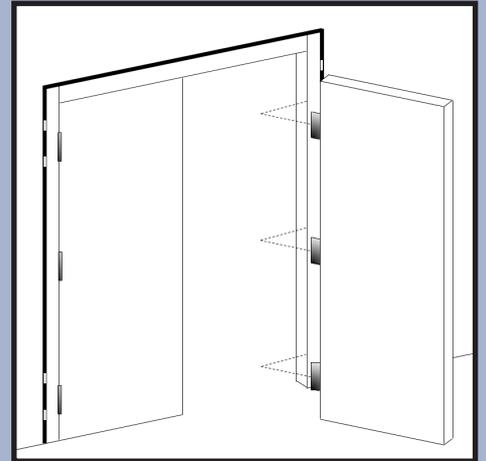
1. Assemble the door frame using fixing blocks and screws, then insert the frame into the opening.
2. Place the spirit level parallel to the frame. If the head of the frame is not level, use packers to raise the lowest side of the frame to level.
3. Once the frame is aligned, fill the gaps between the frame and the structure with packers to centralise the door and even out the gaps around the frame.
4. Level up the front face of the first hinge post, so the frame does not lean in or out of the opening.
5. Drill and insert fixings into top and bottom fixing holes. If the doors are heavy, add one or two fixings to the middle of each post as well. Place packers close to the fixings. Do not tighten the fixings.
6. Position frame centrally in opening, with the first hinge post vertical. Double check the door alignment with a spirit level, then tighten fixings.
7. Hang the doors on the frame, then close the doors to check that they shut correctly and are hanging level, and test the door hardware.
8. If the doors bind at the top, remove some of the packing from both sides at the top of the frame and tighten the fixings. If the doors are binding at the bottom, remove some of the packing from the bottom.
9. Once the doors are positioned and working satisfactorily, drill the rest of the holes on the hinge posts and insert fixings. Do not tighten the fixings.
10. Place packers between the frame and the wall, adjacent to each of the fixings, then tighten fixings. Do not over pack between the frame and the wall.
11. Use the same method to secure the top sill in position.
12. Test the door hardware and operation. Any panic hardware must have the opening force measured and recorded in the operation and maintenance manual.
13. Fit the bottom sill (if present). Level up with shims so it is parallel with the bottom of the door leaf, then drill and fit to floor.
14. Mastic seal around the door frame and bottom sill (inside and outside), as required.
15. Plug the fixing holes in the frame with bungs.
16. Re-check operation of the doorset.



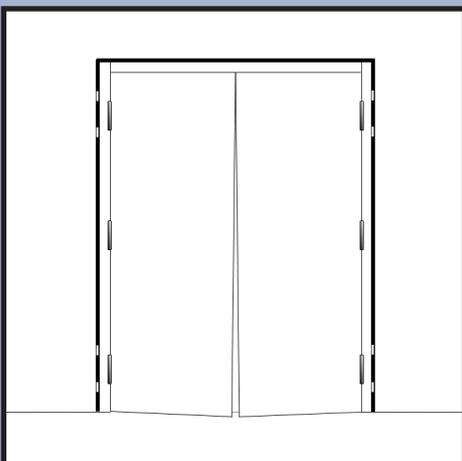
Steps 1-4



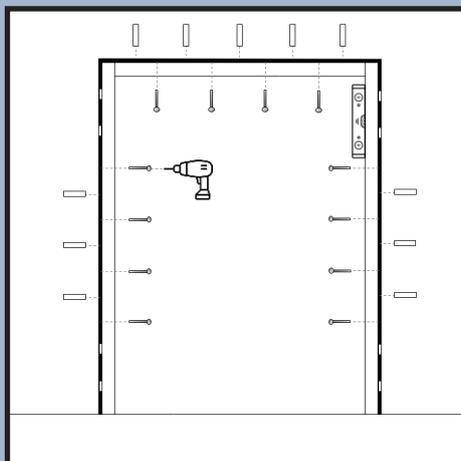
Steps 5-6



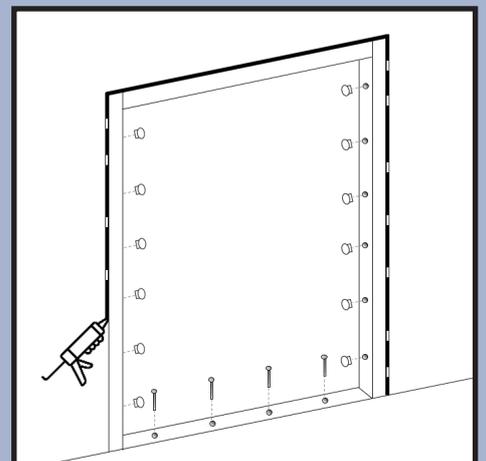
Step 7



Step 8



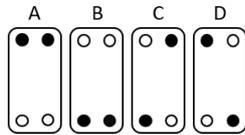
Steps 9-11



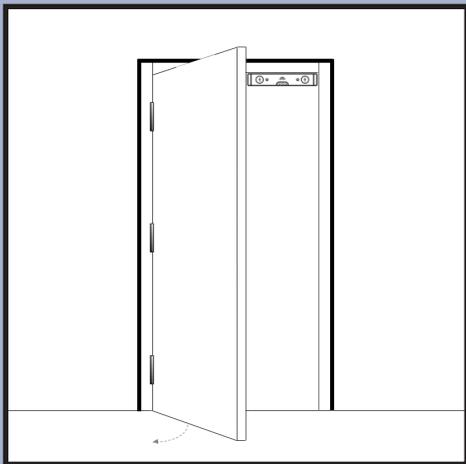
Steps 12-16

SINGLE DOORS WITH ADJUSTERS

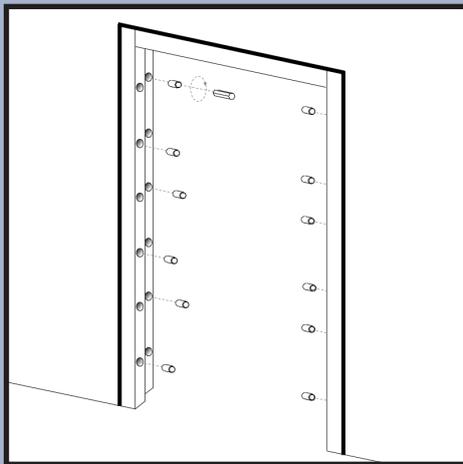
1. Insert the door and frame into the opening, and open the door to 90°, using packers underneath the door leaf to level the frame in the opening.
2. Place the spirit level parallel to the frame. If the head of the frame is not level, use packers to raise the lowest side of the frame to level.
3. Once the frame is aligned, screw the adjusters through the tapped holes using the hex tool supplied, ensuring the door is central in the opening. Adjusters must be arranged using one or more of the following patterns:



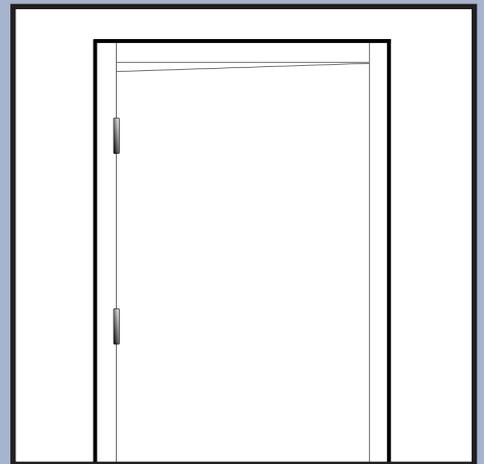
4. Level up the front face of the hinge post, ensuring the top of the frame does not lean in or out of the opening.
5. Using the hex tool supplied, fasten the top adjusters, then the bottom adjusters, and finally the middle adjusters. Care must be taken not to distort the frame by over-tightening the adjusters.
6. Close door leaf to test it in the frame. If the leading edge is too high, loosen the adjusters at the top edge of the hinge post. If it's too low, then tighten the adjusters towards the top edge.
7. Once adjustments are made, drill and insert fixings down both vertical posts. Do not tighten the fixings.
8. Double check the door alignment with a spirit level, then tighten fixings.
9. Test the door hardware and operation. Any panic hardware must have the opening force measured and recorded in the operation and maintenance manual.
10. Fit the bottom sill (if present). Level up with shims so it is parallel with the bottom of the door leaf, then drill and fit to floor.
11. Mastic seal around the door frame and bottom sill (inside and outside), as required.
12. Plug the fixing holes in the frame with bungs.
13. Re-check operation of the doorset.



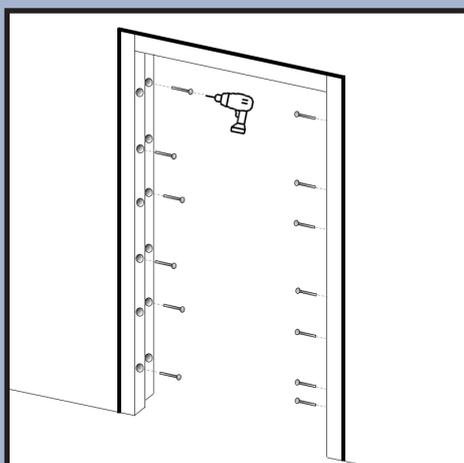
Steps 1-2



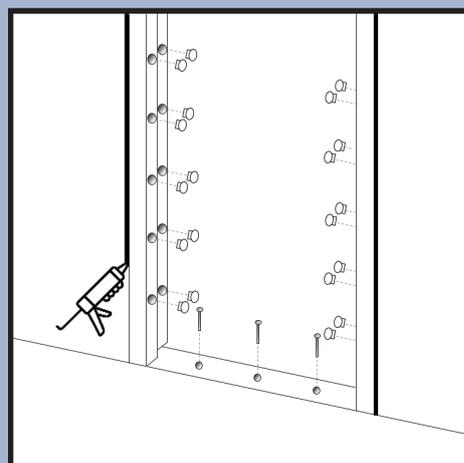
Steps 3-5



Step 6



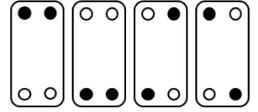
Steps 7-9



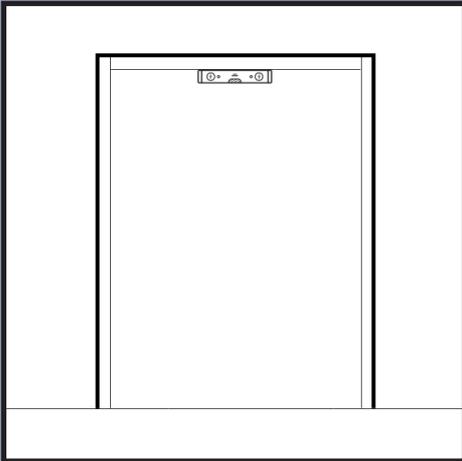
Steps 10-13

DOUBLE DOORS WITH ADJUSTERS

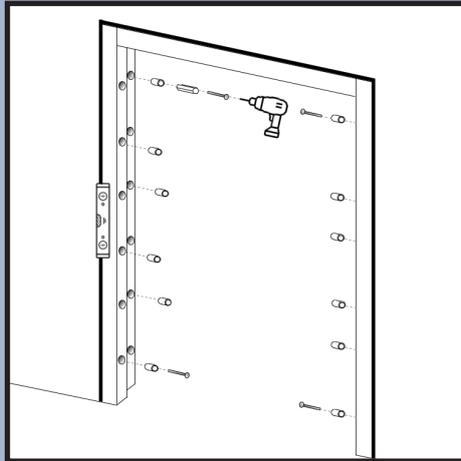
1. Assemble the door frame using fixing blocks and screws, then insert the frame into the opening.
2. Place the spirit level parallel to the frame. If the head of the frame is not level, use packers to raise the lowest side of the frame to level.
3. Screw the adjusters through the tapped holes using the hex tool supplied, ensuring the door is central in the opening. Adjusters must be arranged using one or more of the following patterns:



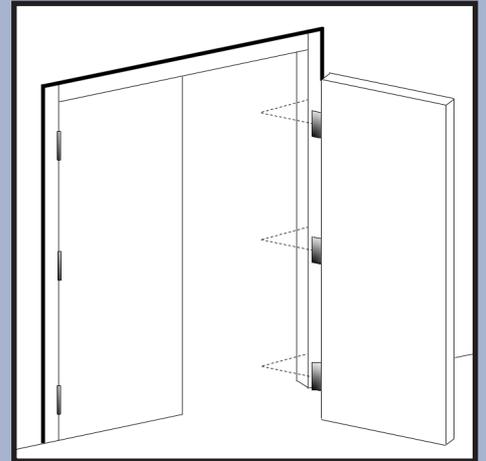
4. Level up the front face of the first hinge post, ensuring the frame does not lean in or out of the opening.
5. Drill and insert fixings into top and bottom fixing holes. If the doors are heavy, add one or two fixings to the middle of each post as well. Place packers close to the fixings. Do not tighten the fixings.
6. Position frame centrally in opening, with the first hinge post vertical. Double check the door alignment with a spirit level, then tighten fixings.
7. Hang the doors on the frame, then close the doors to check that they shut correctly and are hanging level, and test the door hardware.
8. If the doors bind at the top, loosen the adjusters on both sides at the top of the frame. If the doors are binding at the bottom, loosen the adjusters at the bottom.
9. Once adjustments are made, drill and insert fixings on all posts. Do not tighten the fixings.
10. Double check the door alignment with a spirit level, then tighten fixings.
11. Test the door hardware and operation. Any panic hardware must have the opening force measured and recorded in the operation and maintenance manual.
12. Fit the bottom sill (if present). Level up with shims so it is parallel with the bottom of the door leaf, then drill and fit to floor.
13. Mastic seal around the door frame and bottom sill (inside and outside), as required.
14. Plug the fixing holes in the frame with bungs.
15. Re-check operation of the doorset.



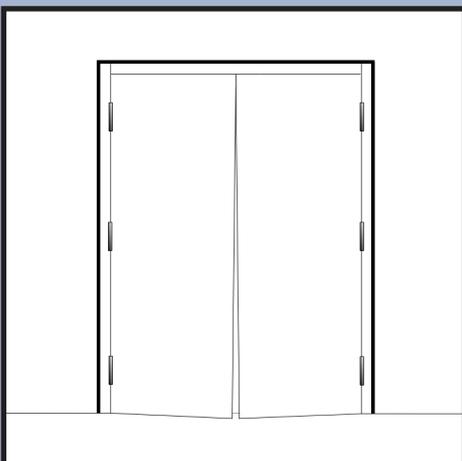
Steps 1-2



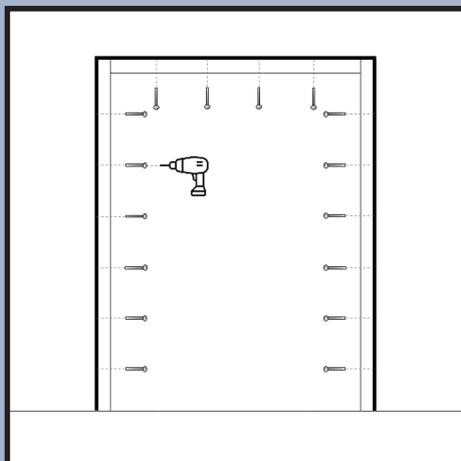
Steps 3-5



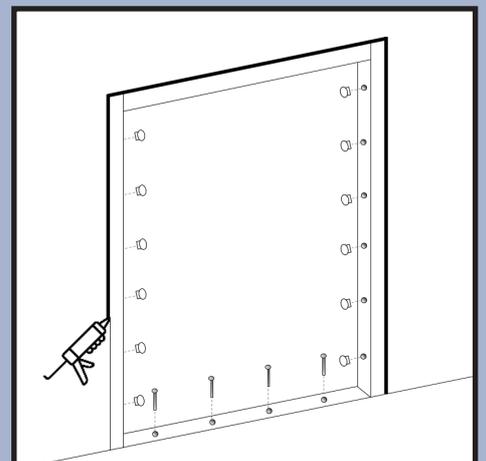
Step 6



Step 7



Steps 8-10



Steps 11-14



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